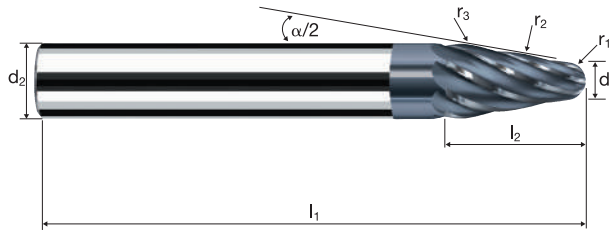


# Circular arc milling cutter ArCutX

Spherical, form tolerance  $\pm 0.010$



<b>HM</b> <b>MG10</b>	$\lambda$ 30° $\gamma$ 10°



<b>Rm</b> < 850	<b>Rm</b> 850-1100	<b>Rm</b> 1100-1300	<b>Rm</b> 1300-1500	<b>HRC</b> 48-56			<b>Inox</b> Stainless	<b>Ti</b> Titanium	<b>GG(G)</b> Tool Steel Aluminium
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Ø Code	d <sub>1</sub>	α/2	d <sub>2</sub> h5	l <sub>1</sub>	l <sub>2</sub>	r1	r2	r3	z	POLYCHROM	
										8530	P8530
Example: <b>Order-N°.</b> Coating: <b>P</b> Article-N°: <b>8530</b> ø-Code: <b>220</b>											
<b>220</b>	4.00	30.0°	16.00	108	14.50	2.00	750	3.00	4	●	●
<b>221</b>	4.00	30.0°	16.00	108	14.50	2.00	750	3.00	6	●	●
<b>300</b>	6.00	20.0°	16.00	108	18.50	3.00	1000	5.00	4	●	●
<b>301</b>	6.00	20.0°	16.00	108	18.50	3.00	1000	5.00	8	●	●
<b>388</b>	8.00	10.0°	16.00	108	28.50	4.00	1000	5.00	4	●	●
<b>389</b>	8.00	10.0°	16.00	108	28.50	4.00	1000	5.00	8	●	●
<b>391</b>	8.00	6.0°	16.00	123	44.00	4.00	1000	5.00	4	●	●
<b>393</b>	8.00	6.0°	16.00	123	44.00	4.00	1000	5.00	8	●	●

## Applications



## Cutting data calculator ToolExpert ArCut X

### Perfect finishing tool whenever an excellent surface quality is demanded: ToolExpert ArCut X

With the ArCut X tool concept, FRAISA offers a range of conical end mills in various designs which cover a broad spectrum of finishing processes.

In combination with the respective tool characteristics, the technologies facilitate a wide range of applications in a variety of materials.

Optimize your finishing processes with the ToolExpert ArCut X.



This way to the cutting data calculator **ToolExpert ArCut X** or the FRAISA website  
[www.fraisa.com/en/toolexpert-arcut-x](http://www.fraisa.com/en/toolexpert-arcut-x)