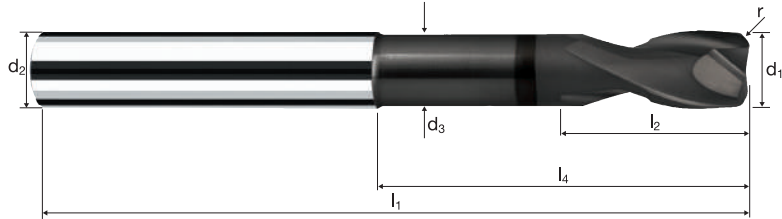
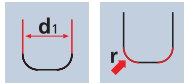


Corner radius end mills ToroX

Tolerance $r \pm 0.005, 6xd$



HM $\lambda 30^\circ$
XA $\gamma 15^\circ$



C Graphite CF / GF Fiber Reinforced Plastics

IV

Ø Code	d ₁ 0/-0.01	d ₂ h4	d ₃	l ₁	l ₂	l ₃	l ₄	r ±0.005	z	DIAPLUS											
										Coating	Article-N°	ø-Code	B7284								
Example: Order-N°.																					
<table border="0"> <tr> <td>B</td> <td>7284</td> <td>300</td> <td colspan="8"></td> </tr> </table>											B	7284	300								
B	7284	300																			
300	6.00	6.00	5.50	80	7.00	42.34	43.00	0.500	2		●										
391	8.00	8.00	7.40	90	9.00	52.29	53.00	0.500	2		●										
450	10.00	10.00	9.20	105	11.00	63.20	64.00	0.500	2		●										
501	12.00	12.00	11.00	120	13.00	73.13	74.00	0.500	2		●										
297	6.00	6.00	5.50	80	7.00	42.34	43.00	1.000	2		●										
388	8.00	8.00	7.40	90	9.00	52.29	53.00	1.000	2		●										
445	10.00	10.00	9.20	105	11.00	63.20	64.00	1.000	2		●										
496	12.00	12.00	11.00	120	13.00	73.13	74.00	1.000	2		●										

Application	Material	d1 [mm]	z	f _z [mm]	a _p [mm]	a _e [mm]	n=10000 min ⁻¹ vf [mm/min]	n=15000 min ⁻¹ vf [mm/min]	n=20000 min ⁻¹ vf [mm/min]	n=30000 min ⁻¹ vf [mm/min]
	Graphite B B	6.00	2	0.056	4.800	2.400	1120	1680	2240	3360
		8.00	2	0.075	6.400	3.200	1500	2250	3000	4500
		10.00	2	0.094	8.000	4.000	1880	2820	3760	5640
		12.00	2	0.113	9.600	4.800	2260	3390	4520	6780
	Graphite B B	6.00	2	0.044	3.000	6.000	880	1320	1760	2640
		8.00	2	0.058	4.000	8.000	1160	1740	2320	3480
		10.00	2	0.073	5.000	10.000	1460	2190	2920	4380
		12.00	2	0.087	6.000	12.000	1740	2610	3480	5220
	Graphite B B	6.00	2	0.080	0.480	2.700	1600	2400	3200	4800
		8.00	2	0.107	0.640	3.600	2140	3210	4280	6420
		10.00	2	0.133	0.800	4.500	2660	3990	5320	7980
		12.00	2	0.160	0.960	5.400	3200	4800	6400	9600
	Graphite B B	6.00	2	0.080	0.900	0.900	1600	2400	3200	4800
		8.00	2	0.107	1.200	1.200	2140	3210	4280	6420
		10.00	2	0.133	1.500	1.500	2660	3990	5320	7980
		12.00	2	0.160	1.800	1.800	3200	4800	6400	9600